

April 14, 2010

The Natural Gas STAR Program United States EPA (6207J) 1200 Pennsylvania Avenue, NW Washington, DC 20460

RE:

Natural Gas STAR Program Annual Report - 2010 - Production Section

HighMount Exploration & Production, LLC, Sonora, TX

Ms. Honabarger:

Enclosed is a copy of the 2010 Annual Report for HighMount E & P, LLC. The report includes reductions additional reductions taken in 2010.

If you have any questions please contact me at (325) 387-7314.

Sincerely,

Ervin Fisher, Jr.

**Environmental Specialist** 

cc:

Jay A. McKee, Manager, Region Production Operations

Tommy Arnwine, Environmental & Safety Supervisor, HighMount E&P

#### **Company Information**

# Annual Report 2010



Production Sector

I hereby certify the accuracy of the data contained in this report.\_\_

Company Name:	HighMount E & P, LLC
Contact:	Jay A. McKee
Title:	Manager, Region Production Operations
Address:	P.O. Box 618
City, State, Zip Code:	Sonora, TX 76950
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A	Innual	Report	Summary

Partner Signature Required:			
Period covered by report:	From: 0	01/01/201	010 To: <u>12/31/2010</u>
			chemical pumps, Reroute blowdown gas back to inlet, and eleminated unnecessary equipment.
			Partner Reported Opportunities (please specify): Install Plunger Lifts, Install electric motors on pumpjacks, Install solar
			BMP 2: Install flash tank separators on glycol dehydrators
			BMP 1: Identify and replace high-bleed pneumatic devices

Because the implementation of some technologies reduces emissions for multiple years, Natural Gas STAR allows certain activities to count towards a company's emission reductions beyond the initial year of implementation. Natural Gas STAR designates the maximum length of time that these reductions may accrue as "sunset dates." The Appendix lists these sunset dates. Companies can report the corresponding methane emission reductions each year up to the allowable sunset date. Or, companies may wish to report reductions only once for the implementation

year, and have EPA automatically apply the sunset date and count those emissions for the allowable number of years.

In addition to reporting methane emissions reductions, you are welcome to include other information about your company's participation in Natural Gas STAR in the "Additional Program Accomplishments" section of this form. The Natural Gas STAR Program will use any information

entered in this section to recognize the efforts and accomplishments of outstanding partners.



OMB Control No. 2060-0328 Expires 07/31/2011

BMP 1: Identify a	nd Replace H	igh-Bleed	d Pneumatic Devic	es
	Current Yea	r Activiti	es	•
A. Facility/location identifier information:	Sonora Operations			
B. Facility summary: Number of devices replaced:  Percent of system now equipped with low/no-bleed units:  51  9/8	evices E	C. Cost summary: Estimated cost per replacement (including equipment and labor): 2700 /replacement		
D. Methane emissions reduction: 992 Mcf  E. Are these emissions reductions a one-year reduction?  One-year  Multi-year  If Multi-year:  Partner will report this activity once and let EPA automatically calculate future emission reductions sunset date duration (BMP 1 has a sunset period of partner will report this activity annually up to all sunset date.				
Please identify the basis for the emission	ons reduction esti			w any calculations
Standard calculation  Methane emissions reduction = [Annual emissions devices being replaced (in Mcf/yr) - Annual emissions replacement devices (in Mcf/yr)] x Number of devices specify your data source:  O Field measurement  O Manufacturer specifications	s from high-bleed ions for the		missions reduction = 124 Mcf/yr x N	Number of devices replaced
F. Total value of gas saved: \$4177  Total value of gas saved = Methane emissions reduce Gas value (in \$/Mcf) [If not known, use default of \$7.	ction (in Mcf) x	. How many devices do replace nex	you plan to	devices
	Previous Yea	rs' Activi	ities	
Use the table below to report any past activ	vities implemented,	but <u>not previ</u>	ously reported to the Natural	I Gas STAR Program
	otal Cost of Replace. cl. equipment and		Estimated Reductions (Mcf/yr)	Value of Gas Saved (\$)



OMB Control No. 2060-0328 Expires 07/31/2011

# **BMP 2: Install Flash Tank Separators on Glycol Dehydrators**

Current Year Activities							
A. Facility/location identifier information: Sonora Operation	A. Facility/location identifier information: Sonora Operations						
B. Facility summary: Number of flash tank separators installed:  Percent of dehydrators in system equipped with flash tank separators:100  %	C. Cost summary: Estimated cost per flash tank separator installation (including equipment and labor):  8000 /installation						
D. Methane emissions reduction: 307 Mcf	E. Are these emissions reductions a one-year reduction or a multi-year reduction?  One-year  Multi-year  If Multi-year:  X Partner will report this activity once and let EPA automatically calculate future emission reductions based on sunset date duration (BMP 2 has a sunset period of 10 years).  Partner will report this activity annually up to allowed sunset date.						
	stimate, using the space provided to show any calculations						
Standard calculation  Methane emissions reduction per flash tank installation = [TEG circulation rate (in gal/hr) x Methane entrainment rate (in scf/gal)* x hours of operation (in hrs/yr) x 0.90] / 1,000	Calculation using default  Methane emissions reduction = [Average gas throughput (in MMcf/yr) x  170 scf/MMcf x 0.90] / 1,000						
*If methane entrainment rate is not known, use a default value of 3 scf/gal for energy exchange pumps or 1 scf/gal for electric pumps  Please specify your data source:  Field measurement  Manufacturer specifications	Other (please specify):						
F. Total value of gas saved: \$ 1293	G. How many flash tank separators do						
Total value of gas saved= Methane emissions reduction (in Mcf) x Gas value (in \$/Mcf) [If not known, use default of \$7.00/Mcf]	you plan to install next year? flash tank separators						
Previous Ye	ears' Activities						
Use the table below to report any past activities implemente	d, but not previously reported to the Natural Gas STAR Program						

Year	# Flash Tank Separators Installed	Total Cost of Installation (incl. equipment and labor) (\$)	Estimated Reductions (Mcf/yr)	Value of Gas Saved (\$)



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# **Partner Reported Opportunities (PROs)**

For more details on PROs, visit epa.gov/gasstar/tools/recommended.html

		Current Yea	r Activiti	es	
A. Facility	/location identifier informati	on: Sonora Operations			
B. Activity activity, p	description: Please provide lease use a separate page fo	e a separate PRO report or each location/facility	ting form for surveyed.	each activity reported. If rep	orting a DI&M
(choose from	ecify the technology or practice om the list in the appendix or d Plunger lifts	e that was implemented lescribe your own):	activity:	scribe how your company imple elected for this PRO based o ater.	
□ N	of Implementation (check one):  Iumber of units installed: 158 requency of practice:	units times/year	D. Are emissions reductions a one-year reduction or a multi-year reduction? ☐ One-year ☒ Multi-year  If Multi-year: ☒ Partner will report this activity once and let EPA automatically calculate future emission reductions based on sunset date duration*. ☐ Partner will report this activity annually up to allowed sunset date.		
E. Methar	ne emissions reduction: $101$	120 Mcf	F. Cost su	Immary: Estimated cost of implement and	
Please	identify the basis for the en	nissions reduction estin	mate, using	the space provided to show a	ny calculations
☐ Actual	field measurement		☐ Othe	r (please specify):	
G. Total v	ration using manufacturer speci ratue of gas saved: \$ 425 alue of gas saved = Methane emission alue (in \$/Mcf) [If not known, use defa	B16 s reduction (in Mcf)	practic	it extent do you expect to imp e next year? TBD	element this
		Previous Yea	rs' Activ	ities	
Use	the table below to report any	past implementation of th	his PRO, but	not previously reported to Natu	ral Gas STAR
Year	Frequency of Practice/Activity or # of Installations	Total Cost of Practice (incl. equipment and		Estimated Reductions (Mcf/yr)	Value of Gas Saved (\$)

<sup>\*</sup>Because the implementation of some technologies reduces emissions for multiple years, Natural Gas STAR allows certain activities to count towards a company's emission reductions beyond the initial year of implementation. Natural Gas STAR designates the maximum length of time that these reductions may accrue as "sunset dates." The Appendix lists these sunset dates. Companies can report the corresponding methane emission reductions each year up to the allowable sunset date. Or, companies may wish to report reductions only once for the implementation year, and have EPA automatically apply the sunset date and count those emissions for the allowable number of years.



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## **Partner Reported Opportunities (PROs)**

For more details on PROs, visit epa.gov/gasstar/tools/recommended.html

	Current Year	Activitie	es	
A. Facility/location identifier information:	Sonora Operations			
B. Activity description: Please provide a sactivity, please use a separate page for ea	separate PRO reporti ach location/facility s	ng form for surveyed.	each activity reported. If rep	orting a DI&M
Please specify the technology or practice that (choose from the list in the appendix or description)		Please des activity:	cribe how your company imple	mented this
Install electric motors on pump jacks	H	If a locatio	n uses a pump jack and elect	tricity is available.
C. Level of implementation (check one):  Number of units installed: 3	units times/year	D. Are emissions reductions a one-year reduction or a multi-year reduction? ☐ One-year ☒ Multi-year  If Multi-year: ☐ Partner will report this activity once and let EPA automatically calculate future emission reductions based on sunset date duration*. ☐ Partner will report this activity annually up to allowed sunset date.		
E. Methane emissions reduction:4380 Mcf  F. Cost summary: Estimated cost of implementing this practice/activity (including equipment and labor): \$5000 + electricity				
Please identify the basis for the emissi	ions reduction estim	ate, using t	he space provided to show a	ny calculations
Actual field measurement		☐ Other	(please specify):	
G. Total value of gas saved: \$18444  Total value of gas saved = Methane emissions red. x Gas value (in \$/Mcf) [if not known, use default of	luction (in Mcf)	practice	t extent do you expect to imp e next year? FBD	lement this
	Previous Year	s' Activi	ties	
Use the table below to report any past	t implementation of th	is PRO, but <u>ı</u>	not previously reported to Natu	ral Gas STAR
	otal Cost of Practice ncl. equipment and l			Value of Gas Saved (\$)

<sup>\*</sup>Because the implementation of some technologies reduces emissions for multiple years, Natural Gas STAR allows certain activities to count towards a company's emission reductions beyond the initial year of implementation. Natural Gas STAR designates the maximum length of time that these reductions may accrue as "sunset dates." The Appendix lists these sunset dates. Companies can report the corresponding methane emission reductions each year up to the allowable sunset date. Or, companies may wish to report reductions only once for the implementation year, and have EPA automatically apply the sunset date and count those emissions for the allowable number of years.



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#### **Partner Reported Opportunities (PROs)**

For more details on PROs, visit epa.gov/gasstar/tools/recommended.html

	Current Yea	r Activiti	es	
A. Facility/location identifier information	tion: Sonora Operations			
B. Activity description: Please provio activity, please use a separate page			r <u>each</u> activity reported. If rep	porting a DI&M
Please specify the technology or practic (choose from the list in the appendix or Install solor chemical pumps	ce that was implemented describe your own):	activity:	scribe how your company imple	
C. Level of Implementation (check one):  Number of units installed: 113 Units Frequency of practice:  Units Wilti-year  If Multi-year:  Partner will report this activity once and let EPA automatically calculate future emission reductions be on sunset date duration*.  Partner will report this activity annually up to allow sunset date.				
E. Methane emissions reduction:113		practice	mmary: Estimated cost of implactivity (including equipment and	d labor): \$1800
Please identify the basis for the e	missions reduction estir			any calculations
☐ Actual field measurement  Calculation using manufacturer specific	if a sking of a Managara	∪ Othe	r (please specify):	
G. Total value of gas saved: \$475  Total value of gas saved = Methane emissio x Gas value (in \$/Mcf) [If not known, use defined by the content of the conten	84_ ns reduction (in Mcf)	practic	t extent do you expect to imp e next year? TBD	plement this
	Previous Yea	rs' Activ	ities	
Use the table below to report any	past implementation of th	nis PRO, but	not previously reported to Natu	ıral Gas STAR
Year Frequency of Practice/Activity or # of Installations	Total Cost of Practice (incl. equipment and		Estimated Reductions (Mcf/yr)	Value of Gas Saved (\$)
PRO Comments: Please use the back	of the nego for additions	Langua if no	odod.	

<sup>\*</sup>Because the implementation of some technologies reduces emissions for multiple years, Natural Gas STAR allows certain activities to count towards a company's emission reductions beyond the initial year of implementation. Natural Gas STAR designates the maximum length of time that these reductions may accrue as "sunset dates." The Appendix lists these sunset dates. Companies can report the corresponding methane emission reductions each year up to the allowable sunset date. Or, companies may wish to report reductions only once for the implementation year, and have EPA automatically apply the sunset date and count those emissions for the allowable number of years.



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#### **Partner Reported Opportunities (PROs)**

For more details on PROs, visit epa.gov/gasstar/tools/recommended.html

		Current Yea	r Activiti	es		
A. Facility	/location identifier informatio	tion identifier information: Sonora Operations				
B. Activity activity, p	description: Please provide lease use a separate page for	a separate PRO report each location/facility	ting form for surveyed.	each activity reported. If rep	oorting a DI&M	
(choose fr	ecify the technology or practice om the list in the appendix or detected blowdown gas back to inlet.		activity:	scribe how your company imple		
C. Level of Implementation (check one):  Number of units installed: 4 units Frequency of practice: times/year  D. Are emissions reductions a one-year reduction or multi-year reduction? One-year Multi-year  If Multi-year:  Partner will report this activity once and let EPA automatically calculate future emission reductions bar on sunset date duration*.  Partner will report this activity annually up to allow sunset date.					Multi-year e and let EPA n reductions based	
E. Methane emissions reduction: 400 Mcf  F. Cost summary: Estimated cost of implementing this practice/activity (including equipment and labor): \$7000					d labor): <u>\$7000</u>	
	identify the basis for the emi	ssions reduction estin			any calculations	
_	field measurement		∐ Othe	r (please specify):		
a <sub>j</sub>	ation using manufacturer specification using manufacturer specific		H To who	t extent do you expect to im	plament this	
Total va	alue of gas saved: \$ 1684  lue of gas saved = Methane emissions alue (in \$/Mcf) [If not known, use defaul	– reduction (in Mcf)	practic	e next year? FBD	Jenent uns	
		Previous Yea	rs' Activ	ities		
Use	the table below to report any p	ast implementation of th	is PRO, but	not previously reported to Natu	ıral Gas STAR	
Year	Frequency of Practice/Activity or # of Installations		otal Cost of Practice/Activity ncl. equipment and labor) (\$)		Value of Gas Saved (\$)	

<sup>\*</sup>Because the implementation of some technologies reduces emissions for multiple years, Natural Gas STAR allows certain activities to count towards a company's emission reductions beyond the initial year of implementation. Natural Gas STAR designates the maximum length of time that these reductions may accrue as "sunset dates." The Appendix lists these sunset dates. Companies can report the corresponding methane emission reductions each year up to the allowable sunset date. Or, companies may wish to report reductions only once for the implementation year, and have EPA automatically apply the sunset date and count those emissions for the allowable number of years.



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### Partner Reported Opportunities (PROs)

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		Current Yea	r Activiti	es	
A. Facility/lo	cation identifier informati	on: Sonora Operations			
B. Activity d	escription: Please providense use a separate page fo	a separate PRO report r each location/facility	ting form for surveyed.	r <u>each</u> activity reported. If rep	oorting a DI&M
	fy the technology or practice the list in the appendix or d		Please des	scribe how your company imple	emented this
Eliminate un	necessary equipment		Consolida	tion of equipment is used wi	nen available.
C. Level of Implementation (check one):  Number of units installed: 8 units Frequency of practice: times/year			D. Are emissions reductions a one-year reduction or a multi-year reduction?   One-year   Multi-year  If Multi-year:  Partner will report this activity once and let EPA automatically calculate future emission reductions based on sunset date duration*.  Partner will report this activity annually up to allowed sunset date.		
E. Methane emissions reduction:8500 Mcf			F. Cost summary: Estimated cost of implementing this practice/activity (including equipment and labor): \$5000-10000		
Please io	lentify the basis for the em	issions reduction estin	nate, using	the space provided to show a	any calculations
☐ Actual fie	d measurement		☐ Othe	r (please specify):	
G. Total value	ue of gas saved: \$3579  of gas saved = Methane emissions e (in \$/Mcf) [If not known, use defau	4_ s reduction (in Mcf)	practic	t extent do you expect to imp e next year? TBD	plement this
		Previous Yea	rs' Activ	ities	
Use th	e table below to report any p	past implementation of th	is PRO, but	not previously reported to Natu	ıral Gas STAR
Year	Frequency of Practice/Activity or # of Installations	Total Cost of Practice (incl. equipment and		Estimated Reductions (Mcf/yr)	Value of Gas Saved (\$)

<sup>\*</sup>Because the implementation of some technologies reduces emissions for multiple years, Natural Gas STAR allows certain activities to count towards a company's emission reductions beyond the initial year of implementation. Natural Gas STAR designates the maximum length of time that these reductions may accrue as "sunset dates." The Appendix lists these sunset dates. Companies can report the corresponding methane emission reductions each year up to the allowable sunset date. Or, companies may wish to report reductions only once for the implementation year, and have EPA automatically apply the sunset date and count those emissions for the allowable number of years.



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## **Additional Program Accomplishments**

The Natural Gas STAR Program will use any information entered here to recognize the efforts and achievements of outstanding partners.

Please include any additional information you would like to share about your company's participation in Natural Gas STAR. Examples may include:

- Activities to strengthen your program (e.g., training/education, innovative technologies or activities, pilot projects, employee incentive programs).
- Efforts to communicate your participation and successes (e.g., internal newsletters, press releases, company website).
- Participation in Natural Gas STAR program activities (e.g., contributions to case studies, presentation at annual workshop).

#### **Additional Accomplishments:**

In 2010 HighMount E& P, LLC announced in its company newsletter "News and Updates" that it had joined EPA's Natural Gas Star Program and reported the programs recent accomplishments and HighMount contributions. Also in 2010 HighMount announced it received Gas Star's Rookie of the Year Award in its newsletter.



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## **Appendix**

#### Methane Emission Reduction Technologies & Practices— Production Sector

The list below describes a variety of methane emission reduction technologies that Natural Gas STAR partners in the production sector have implemented and reported to Natural Gas STAR. You may use this list as a guide when completing your annual report. Sunset dates (i.e., the length of time a technology or practice can continue to accrue emission reductions after implemented) are one year in duration unless otherwise noted in parentheses. An asterisk (\*) indicates that a technical document related to the technology or practice is available online at epa.gov/gasstar/tools/recommended.html.

#### Compressors/Engines

- Automate compressor systems operation to reduce venting\*
- Catalytic converter installation (10 years)
- Convert engine starting to nitrogen and/or CO<sub>2</sub> rich gas (10 years)\*
- Convert to low pressure compressor starters (10 years)
- Eliminate unnecessary equipment and/or systems\*
- Increase compression capacity to reduce venting/flaring
- Install automated air/fuel ratio control systems (10 years)\*
- Install electric compressors (10 years)\*
- Install electric motors (10 years)
- Install electric starters (10 years)\*
- Install lean burn compressor (10 years)
- Lower compressor purge pressure for shutdown\*
- Perform gas recovery using slipstream (10 years)
- Redesign blowdown/alter ESD practices\*
- Reduce emissions when taking compressors offline\*
- Replace compressor rod packing systems\*
- Replace gas starters with air (10 years)\*
- Replace ignition/reduce false starts\*
- Turbine fuel use optimization

#### **Dehydrators**

- Install condensers on glycol dehydrators (10 years)
- Install/convert gas-driven chemical pumps to electric, mechanical, or solar pumps (10 years)\*
- Install desiccant dehydrator (10 years)\*
- Reduce glycol circulation rates in dehydrators\*
- Reroute dehy./tank vents to flare or station suction (10 years)\*
- Reroute glycol skimmer gas\*
- Shutdown glycol dehydrator stripping gas in winter
- Use rich glycol in glycol pumps

#### **Directed Inspection and Maintenance**

- DI&M at compressor stations\*
- DI&M: leak detection using IR camera/optical imaging
- DI&M: leak detection using lower emission threshold
- DI&M: survey and repair leaks

#### **Pipelines**

- Inject blowdown gas into low pressure system\*
- Pipeline replacement and repair
- Use fixed/portable compressors for pipeline pumpdown\*
- Use hot taps for in-service pipeline connections\*

#### **Pneumatics/Controls**

- Capture/use gas released from gas-operated pneumatic pumps
- Convert gas-driven chemical pumps to instrument air (10 years)\*
- Convert gas pneumatic controls to instrument air (10 years)\*
- Convert pneumatic devices to mechanical/electronic (10 years)\*
- Install/convert gas powered separators to solar separators (10 years)
- Install controllers on gas-assisted methanol pump (10 years)
- Install no bleed controllers (10 years)
- Install non-venting dump controllers (10 years)
- Reduce gas pressure on pneumatic devices
- Reduce venting from unlit pilot: install electronic safety devices (10 years)\*
- Replace bi-directional orifice meter with ultrasonic meters\*
- Replace chemical pumps with electronic flow controllers (10 years)
- Use add-on controls to reduce emissions from pneumatics (10 years)

#### **Tanks**

- Change out vent pallet (10 years)
- Consolidate crude oil production and water storage tanks (10 years)\*
- Convert water tank blanket from natural gas to CO<sub>2</sub> (10 years)\*
- Install evactors (10 years)
- Install flash gas compressors (10 years)
- Install hydrocarbon liquid stabilizer (10 years)
- Install pressurized storage of condensate (10 years)\*
- Install vapor recovery units (VRUs) (10 years)\*
- Install vapor recovery units on pipeline liquid/condensate tanks (10 years)\*

#### Appendix (continued)

#### **Tanks**

- Recycle line recover gas during condensate loading\*
- Reduce excess blanket gas blow-by to the atmosphere
- Replace leaking aboveground tanks (10 years)
- Route gas to compressor suction/blowcase vessel (10 years)
- Use protective tank coatings to reduce leaks (10 years)

#### **Valves**

- Heat tracing to prevent control valves from freezing open
- Install plugs on valves and open ended lines (10 years)
- Reduce venting from unlit pilot: install BASO valves (10 years)\*
- Test and repair pressure safety valves\*

#### Wells

- Artificial lift: gas lift (10 years)
- Artificial lift: install plunger lifts (10 years)\*
- Artificial lift: install pumpjacks or rod pumps on gas wells (10 years)\*
- Artificial lift: install smart lift automated systems on gas wells (10 years)\*
- Artificial lift: install velocity tubing strings (10 years)\*
- Artificial lift: pressure swabbing
- Artificial lift: use capillary strings (10 years)
- Artificial lift: use compression (10 years)
- Artificial lift: use pumping unit (10 years)
- Artificial lift: use to reduce blowdown in gas wells (10 years)\*

- Install automated shut-in cycle units to reduce well venting (10 years)
- Install flash tank separator on water gathering system (10 years)
- Install pumps for separators (10 years)
- Install snubbing unit at wellhead
- Install soap launcher/soap unit (10 years)
- Lower heater-treater temperature\*
- Optimize gas well unloading times\*
- Perform reduced emissions completions\*
- Route casinghead gas to VRU or compressor (10 years)\*
- Use foaming agents to reduce blowdown frequency\*

#### Other

- Capture and use waste heat to reduce gas usage and emissions
- Convert natural gas fired generator to solar power (10 years)
- Flare reduction program
- Improve system design/operation
- Install flares (10 years)\*
- Install purge reducer on flare (10 years)
- Install pilotless burner controls (10 years)
- Optimize nitrogen rejection unit to reduce methane in N<sub>2</sub> reject stream\*
- Recover gas from separators
- Re-inject gas for enhanced oil recovery
- Re-inject gas into crude
- Replace aged heaters with new efficient gas fired heaters (10 years)

#### Mailing Information:

Standard Mail: The Natural Gas STAR Program U.S. EPA (6207J) 1200 Pennsylvania Ave, NW Washington, DC 20460 U.S.A.

Express/Overnight Mail: The Natural Gas STAR Program U.S. EPA (6207J) 1310 L Street, NW Washington, DC 20005 U.S.A. The public reporting and recordkeeping burden for this collection of information is estimated to average 60 hours for each new response and 27 hours for subsequent responses. Send comments on the Agency's need for this information, the accuracy of the provided burden estimates, and any suggested methods for minimizing respondent burden, including through the use of automated collection techniques to the Director, Collection Strategies Division, U.S. Environmental Protection Agency (2822T), 1200 Pennsylvania Ave., NW, Washington, D.C. 20460. Include the OMB control number in any correspondence. Do not send the completed form to this address.